tc helicon voicelive manual

tc helicon voicelive manual is an essential guide for musicians and audio professionals looking to maximize the capabilities of the TC Helicon VoiceLive vocal effects processors. This comprehensive manual covers everything from basic setup and operation to advanced features such as looping, harmonizing, and preset management. Whether you are a beginner seeking to understand the device's core functions or an experienced user aiming to fine-tune your sound, this manual provides detailed instructions and troubleshooting tips. The VoiceLive series is renowned for its versatility and high-quality vocal processing, making the understanding of its manual crucial for optimal performance. In this article, the content will delve into the key aspects of the TC Helicon VoiceLive manual, including setup procedures, effect customization, connectivity options, and maintenance guidelines. The following sections outline the main topics covered to facilitate easy navigation.

- Overview of TC Helicon VoiceLive Devices
- Getting Started: Setup and Basic Operation
- Understanding and Using Vocal Effects
- Looping and Performance Features
- Connectivity and Integration with Other Equipment
- Preset Management and Customization
- Maintenance, Troubleshooting, and Firmware Updates

Overview of TC Helicon VoiceLive Devices

The TC Helicon VoiceLive series includes a range of vocal processors designed for live performance and studio use. These devices combine multiple effects such as harmony, reverb, delay, and modulation into an intuitive platform tailored specifically for vocalists. The manual provides detailed descriptions of each model's unique features, including VoiceLive Play, VoiceLive 3, and VoiceLive Touch series. Understanding the distinctions between models is important for selecting the right device and mastering its use through the manual's guidance.

Key Features of VoiceLive Processors

Each VoiceLive unit offers a suite of effects and controls that enhance vocal performance. Common features detailed in the manual include:

- Real-time pitch correction and harmonizing
- Multiple effects blocks such as delay, reverb, and modulation
- Looper functionality for layering vocals
- Intuitive footswitch control for hands-free operation
- Customizable presets for instant recall of favorite settings

These features are extensively explained in the tc helicon voicelive manual to help users unlock the full potential of their device.

Getting Started: Setup and Basic Operation

The initial setup section of the tc helicon voicelive manual guides users through connecting the device to microphones, instruments, and amplification systems. Proper configuration is crucial for optimal sound quality and performance stability. The manual covers powering the unit, input/output connections, and basic navigation of the user interface.

Connecting Microphones and Instruments

The manual details how to connect dynamic and condenser microphones, including phantom power considerations. It also explains the use of instrument inputs for guitar or keyboard connection when applicable. Proper gain staging and input level adjustment instructions ensure clean signal processing without distortion.

Basic Controls and Navigation

Understanding the interface is fundamental to using the VoiceLive effectively. The manual describes the function of buttons, footswitches, and display elements. Users learn how to select presets, adjust effect parameters, and save settings for live use. This section also covers the use of the expression pedal for dynamic control over effects during performance.

Understanding and Using Vocal Effects

One of the most important chapters in the tc helicon voicelive manual focuses on the vocal effects available and how to customize them. The manual explains the purpose and function of each effect type, enabling users to create tailored vocal sounds suitable for various musical genres.

Harmony and Pitch Correction

The harmony section teaches users how to set up automatic vocal harmonies based on key and scale selection. Pitch correction settings are explained to achieve natural-sounding tuning without artifacts. Techniques for advanced harmony voicing and interval selection are also included.

Reverb, Delay, and Modulation Effects

The manual provides guidance on adjusting reverb types, delay timing, and modulation rates to create spatial and textural effects. Users learn how to blend these effects to enhance vocal presence and depth. Detailed parameter explanations help in fine-tuning each effect block.

Looping and Performance Features

Looping capabilities are a standout feature of many VoiceLive models. The manual outlines how to record, overdub, and play back vocal loops in real time. Performance features such as tap tempo, phrase triggering, and effect switching are also covered to assist musicians in live scenarios.

Using the Looper Effect

The looper section includes step-by-step instructions for creating multi-layered vocal loops. It explains how to control loop length, undo/redo actions, and manage loop playback modes. This functionality is critical for solo performers and live vocalists looking to build complex soundscapes.

Footswitch and Expression Pedal Functions

The manual describes configuring footswitches for functions like preset changing, effect bypass, and loop control. It also details how to assign parameters to the expression pedal for dynamic manipulation during performances, enhancing creative control.

Connectivity and Integration with Other Equipment

Integrating the VoiceLive device with audio interfaces, mixers, and other gear is essential for professional use. The manual provides comprehensive information on available input/output options, MIDI connectivity, and USB functionality for firmware updates and preset management.

Audio Input and Output Options

Descriptions of balanced and unbalanced outputs, headphone jacks, and auxiliary inputs allow users to connect the VoiceLive to various audio setups. The manual emphasizes proper cable selection and signal routing to maintain audio integrity.

MIDI and USB Connectivity

The manual explains how to use MIDI for external control of the VoiceLive unit and synchronization with other devices. USB instructions include connecting to computers for editing presets using dedicated software and updating firmware to access new features and improvements.

Preset Management and Customization

Managing presets efficiently is critical for live and studio work. The manual details how to save, recall, and organize presets. It also explains how to customize effect chains and parameter settings to create unique vocal tones tailored to specific songs or styles.

Saving and Recalling Presets

Users learn how to store their favorite effect configurations and access them quickly during performances. The manual covers preset banks, naming conventions, and preset protection features to prevent accidental changes.

Editing and Customizing Effect Chains

The manual outlines the process of adjusting the order and parameters of effects within a preset. This flexibility allows users to experiment with different sound textures and optimize their vocal processing setup.

Maintenance, Troubleshooting, and Firmware Updates

Proper maintenance ensures the longevity and reliable operation of the VoiceLive device. The manual provides guidelines for cleaning, storage, and routine checks. It also includes troubleshooting advice for common issues and step-by-step instructions for updating the device firmware.

Routine Maintenance Tips

Keeping the device clean, avoiding moisture exposure, and careful cable management are emphasized to prevent damage. The manual suggests regular inspection of connectors and footswitches for wear and tear.

Troubleshooting Common Problems

The troubleshooting section addresses issues such as no sound output, distorted audio, or connectivity problems. It offers diagnostic steps and solutions to restore normal function quickly.

Firmware Updates

Firmware updates enhance device performance and add new features. The manual guides users through downloading updates via USB connection and safely installing them to ensure the VoiceLive remains upto-date.

Frequently Asked Questions

Where can I download the official TC Helicon VoiceLive manual?

You can download the official TC Helicon VoiceLive manual from the TC Helicon website under the Support or Downloads section, where they provide PDFs for all their products.

How do I reset the TC Helicon VoiceLive to factory settings using the manual?

According to the TC Helicon VoiceLive manual, to reset the unit to factory settings, you typically hold down a specific combination of footswitches while powering on the device. Refer to the Reset section in the manual for exact instructions for your model.

What are the basic setup steps for the TC Helicon VoiceLive according to the manual?

The manual outlines basic setup as connecting your microphone and instrument, setting input levels, selecting presets, and adjusting effects parameters. It also guides you through navigating menus using footswitches and the display.

How do I update the firmware of my TC Helicon VoiceLive using the manual?

The manual explains that to update firmware, you need to download the latest firmware file from the TC Helicon website, connect your VoiceLive device to a computer via USB, and use the provided updater software to install the update following the step-by-step instructions.

What troubleshooting tips does the TC Helicon VoiceLive manual provide for audio issues?

The manual suggests troubleshooting audio issues by checking all cable connections, verifying input and output levels, ensuring the device firmware is up to date, resetting the unit if necessary, and consulting the FAQ section for specific problems.

Additional Resources

1. TC Helicon VoiceLive User Guide: Mastering Vocal Effects

This comprehensive manual provides detailed instructions on how to navigate and utilize the TC Helicon VoiceLive series. It covers all features, including looping, harmony, and vocal effects, making it ideal for both beginners and advanced users. Step-by-step tutorials help users get the most out of their device in live performances and studio settings.

2. VoiceLive Series Essentials: Tips and Tricks for Vocalists

Focused on practical applications, this book offers valuable tips and tricks specifically for TC Helicon VoiceLive users. It includes advice on preset customization, pedalboard setup, and real-time vocal processing. Musicians will find it useful for enhancing their live sound and improving workflow efficiency.

3. Understanding Vocal Effects: A Guide to TC Helicon Pedals

Delve into the world of vocal effects with this detailed guide tailored to TC Helicon pedals, including the VoiceLive range. The book explains different types of effects such as reverb, delay, and harmony, and how to best apply them to vocal performances. It's perfect for singers looking to experiment and expand their sound palette.

4. Live Performance with TC Helicon VoiceLive: A Practical Approach

This book focuses on live performance techniques using the VoiceLive devices. It covers setup, soundchecks, and integrating the pedal with other gear. Readers will learn how to troubleshoot common issues and optimize their live vocal sound for various venues.

5. TC Helicon VoiceLive Looper Handbook

Dedicated entirely to the looping feature on VoiceLive units, this handbook explains how to create complex vocal loops with ease. It provides exercises to build looping skills and ideas for live looping performances. Both newcomers and experienced loopers will benefit from the clear instructions and creative suggestions.

6. Harmony and Effects Programming for TC Helicon Devices

This book dives deep into the harmony and effects programming options available on TC Helicon VoiceLive pedals. It guides users through customizing harmonies to fit different musical styles and adjusting effects parameters for unique soundscapes. Musicians aiming for personalized vocal effects will find this guide invaluable.

7. Recording Vocals with TC Helicon VoiceLive: Studio Techniques

Explore studio recording techniques using the TC Helicon VoiceLive series in this practical guide. It covers signal routing, mic placement, and using the device's effects to enhance recorded vocals. Perfect for home studio owners and professional engineers alike.

8. The Complete Guide to TC Helicon Firmware Updates and Maintenance

Stay up-to-date with the latest firmware and maintain your VoiceLive device with this comprehensive guide. It explains how to safely install updates, backup presets, and troubleshoot hardware issues. Regular maintenance tips help prolong the life and performance of your vocal processor.

9. Creative Vocal Performance with TC Helicon VoiceLive Pedals

This book encourages singers to explore creative vocal techniques using the VoiceLive pedals. It includes exercises to develop vocal layering, live looping, and effect manipulation. Ideal for performers seeking to push the boundaries of their vocal artistry with technology.

Tc Helicon Voicelive Manual

Find other PDF articles:

 $\underline{https://admin.nordenson.com/archive-library-705/pdf?trackid=nZT98-7501\&title=tams-burgers-nutrition-facts.pdf}$

tc helicon voicelive manual: Manual of Singing Voice Rehabilitation Leda Scearce, 2016-04-18 Manual of Singing Voice Rehabilitation: A Practical Approach to Vocal Health and Wellness provides speech-language pathologists and singing teachers with the tools to lay the

foundation for working with singers who have voice injuries. Singing voice rehabilitation is a hybrid profession that represents a very specific amalgam of voice pedagogy, voice pathology, and voice science. Becoming a singing voice rehabilitation specialist requires in-depth training and thorough preparation across these fields. This text presents a conceptual and practical basis for interacting with singers in an effective and supportive way, identifying factors to address, structuring singing voice rehabilitation sessions, and ensuring that singers are getting adequate exercise while allowing their injuries to heal, as well as resources and materials to provide to singers to optimize the outcome of their rehabilitation. Each chapter exposes readers to important concepts of singing voice rehabilitation and the elements that need to be addressed in the singing voice rehabilitation process, which include medical factors, emotional factors, vocal hygiene, vocal pacing, and vocal coordination and conditioning. This text contains information for developing exercises and interventions to target specific vocal problems and guidance in customizing vocal exercises based on injury, singing style, skill level, professional level, and the particular vocal demands of each singer. Key features include: * Rehabilitation and therapy exercises * Clinical case studies to illustrate real-life examples and practical application While the intended audience for this book is speech-language pathologists and teachers of singing who are accomplished performers, experienced pedagogues, and clinically and scientifically well-informed, there is information herein that will be of value to all singers, physicians interested in learning more about the behavioral side of singing voice rehabilitation, nonsinging speech-language pathologists, or anyone seeking knowledge about singing health, including music educators, music therapists, conductors, vocal coaches, worship leaders, or music directors. Disclaimer: Please note that ancillary content (such documents, audio, and video) may not be included as published in the original print version of this book.

tc helicon voicelive manual: The Computer Music Tutorial, second edition Curtis Roads, 2023-06-06 Expanded, updated, and fully revised—the definitive introduction to electronic music is ready for new generations of students. Essential and state-of-the-art, The Computer Music Tutorial, second edition is a singular text that introduces computer and electronic music, explains its motivations, and puts topics into context. Curtis Roads's step-by-step presentation orients musicians, engineers, scientists, and anyone else new to computer and electronic music. The new edition continues to be the definitive tutorial on all aspects of computer music, including digital audio, signal processing, musical input devices, performance software, editing systems, algorithmic composition, MIDI, and psychoacoustics, but the second edition also reflects the enormous growth of the field since the book's original publication in 1996. New chapters cover up-to-date topics like virtual analog, pulsar synthesis, concatenative synthesis, spectrum analysis by atomic decomposition, Open Sound Control, spectrum editors, and instrument and patch editors. Exhaustively referenced and cross-referenced, the second edition adds hundreds of new figures and references to the original charts, diagrams, screen images, and photographs in order to explain basic concepts and terms. Features New chapters: virtual analog, pulsar synthesis, concatenative synthesis, spectrum analysis by atomic decomposition, Open Sound Control, spectrum editors, instrument and patch editors, and an appendix on machine learning Two thousand references support the book's descriptions and point readers to further study Mathematical notation and program code examples used only when necessary Twenty-five years of classroom, seminar, and workshop use inform the pace and level of the material

tc helicon voicelive manual: Homerecording. Das umfassende Praxisbuch Carsten Kaiser, 2021-10-13 • Alle Grundlagen für Audio-Produktionen in den eigenen vier Wänden • Von der Einrichtung des Homestudios und der Auswahl des Equipments über die professionelle Aufnahme bis hin zu Mixing und Mastering • Zahlreiche Praxistipps sowie anschauliche Diagramme zum besseren Verständnis Homerecording ist für Musiker oftmals eine ernstzunehmende und kostengünstige Alternative zu professionellen Studioaufenthalten, sowohl bei Aufnahmen für die Auftritts-Akquise und Bemusterung als auch für die Veröffentlichung der eigenen Musik. Carsten Kaiser erläutert in diesem Buch leicht verständlich, wie Sie den Ablauf einer Audio-Produktion planen und wie diese praktisch vonstattengeht. Er zeigt Ihnen, was Sie bei der Einrichtung Ihres

Homestudios beachten müssen und welches Recording-Equipment sinnvoll und dabei trotzdem erschwinglich ist. Sie lernen alles, was Sie brauchen, um Ihre Musik professionell aufzunehmen, zu mixen und zu mastern. Dabei geht der Autor unter anderem auf die Bedienung des Mischpults und verschiedener Effektgeräte sowie die Auswahl und den Einsatz der richtigen Mikrofone ein. Alle technischen Grundlagen werden anhand zahlreicher Diagramme anschaulich erläutert. Dieses Buch ermöglicht Ihnen einen einfachen und praxisorientierten Einstieg in die Welt des Homerecordings. Sie erhalten das gesamte Wissen, das Sie brauchen, um professionelle Ergebnisse zu erzielen. So finden Sie schnell Spaß an der Arbeit mit Ihren eigenen Aufnahmen. Aus dem Inhalt: HOMESTUDIO • Die passenden Räumlichkeiten • Was ist eine DAW? • Das Mischpult OUTBOARD-EQUIPMENT UND EFFEKTE • Grundlagen zu Effekten • Dynamikaufbereitung • Filtereffekte • Raumklangerzeuger • Modulationseffekte, Verzerrungseffekte u.v.m. • Mic-Preamps und Kanalzüge • Multieffektgeräte • Racksysteme INSTRUMENTE & MIKROFONE • Mikrofone • Keyboards & Synthesizer • Gitarren & Bässe • Schlagzeug & E-Drums MIDI • MIDI Interfaces • Audio in MIDI wandeln • MIDI-Programmierung & -Recording SOFTWARE • Softwarestudios & Sequenzerprogramme • Audiobearbeitungsprogramme • Software-Protokolle & -Schnittstellen AUFNAHME • Zielsetzung und Planung • Recording konkret MIX UND MASTERING • Vorbereitung • Mixing-Session • Mastering • Eigene CD erstellen • Datenarchivierung EXKURS • »Smart Recording« ANHANG • Praktische Übersichten für die standardmäßige MIDI-Belegung, Equalizer-Einstellungen und mehr

tc helicon voicelive manual: Microphone Manual David Miles Huber, 1988-01-01

Related to tc helicon voicelive manual

MMD_v932_x64_ Shared by XP**MT | PikPak MMD_v932_x64_TC.zip available for high-speed download on PikPak and streaming across multiple devices

Tropical Cuties Pack Shared by 1fu7jdgg | PikPak** Tropical Cuties Pack Tropical Cuties - Juliana Spohr Tropical Cuties - Cristi available for high-speed download on PikPak and streaming across multiple devices

Log in | PikPak Cloud PikPak is a private cloud drive that can save your favorite files at high speed, and supports online viewing and playback at any time. Highlights include full-featured cloud download, up to 10T

What is PikPak | PikPak - Private Cloud, Video Saver PikPak is a private and safe cloud drive that can save links from Torrent / Magnet / Social Media with 20X faster download and support 4K videos for original quality online playback

SOE-792_FHD Shared by 1g7g5hn9** | **PikPak** SOE-792_FHD available for high-speed download on PikPak and streaming across multiple devices

How do I create share code? | **PikPak - Private Cloud, Video Saver** PikPak is a private and safe cloud drive that can save links from Torrent / Magnet / Social Media with 20X faster download and support 4K videos for original quality online playback

Shared File from 1fsparka | PikPak - Private Cloud, Video Saver** [UHA-WINGS] [Karakai Jouzu no Takagi-san S3] [01] [BDRIP 1920x1080 HEVC-YUV420P10 FLAC].sc.ass 33.6 KB 24-09-09 02:19 [UHA-WINGS] [Karakai Jouzu no Takagi

FAQ | PikPak - Private Cloud, Video Saver PikPak is a private and safe cloud drive that can save links from Torrent / Magnet / Social Media with 20X faster download and support 4K videos for original quality online playback

Shared by Dhtc - PikPak** Shared by Dh**tc | PikPakPikPak - Your Private Cloud Drive. Securely Download files via Cloud in a flash

[Suzu-Kaze] DanMachi IV 03-04 [Shared by 1ftk**h4em | PikPak [Suzu-Kaze] DanMachi IV 03 [WebRip 1920x1080 HEVC YUV420P10 AAC].mkv 400.5 MB 24-11-09 09:09 [Suzu-Kaze] DanMachi IV 03 [WebRip 1920x1080 HEVC YUV420P10 AAC].tc.ass

MMD_v932_x64_ Shared by XP**MT | PikPak MMD_v932_x64_TC.zip available for high-speed download on PikPak and streaming across multiple devices

Tropical Cuties Pack Shared by 1fu7jdgg | PikPak** Tropical Cuties Pack Tropical Cuties - Juliana Spohr Tropical Cuties - Cristi available for high-speed download on PikPak and streaming across multiple devices

Log in | PikPak Cloud PikPak is a private cloud drive that can save your favorite files at high speed, and supports online viewing and playback at any time. Highlights include full-featured cloud download, up to 10T

What is PikPak | PikPak - Private Cloud, Video Saver PikPak is a private and safe cloud drive that can save links from Torrent / Magnet / Social Media with 20X faster download and support 4K videos for original quality online playback

SOE-792_FHD Shared by 1g7g5hn9** | **PikPak** SOE-792_FHD available for high-speed download on PikPak and streaming across multiple devices

How do I create share code? | **PikPak - Private Cloud, Video Saver** PikPak is a private and safe cloud drive that can save links from Torrent / Magnet / Social Media with 20X faster download and support 4K videos for original quality online playback

Shared File from 1fsparka | PikPak - Private Cloud, Video Saver** [UHA-WINGS] [Karakai Jouzu no Takagi-san S3] [01] [BDRIP 1920x1080 HEVC-YUV420P10 FLAC].sc.ass 33.6 KB 24-09-09 02:19 [UHA-WINGS] [Karakai Jouzu no Takagi

FAQ | PikPak - Private Cloud, Video Saver PikPak is a private and safe cloud drive that can save links from Torrent / Magnet / Social Media with 20X faster download and support 4K videos for original quality online playback

Shared by Dhtc - PikPak** Shared by Dh**tc | PikPakPikPak - Your Private Cloud Drive. Securely Download files via Cloud in a flash

[Suzu-Kaze] DanMachi IV 03-04 [Shared by 1ftk**h4em | PikPak [Suzu-Kaze] DanMachi IV 03 [WebRip 1920x1080 HEVC YUV420P10 AAC].mkv 400.5 MB 24-11-09 09:09 [Suzu-Kaze] DanMachi IV 03 [WebRip 1920x1080 HEVC YUV420P10 AAC].tc.ass

MMD_v932_x64_ Shared by XP**MT | PikPak MMD_v932_x64_TC.zip available for high-speed download on PikPak and streaming across multiple devices

Tropical Cuties Pack Shared by 1fu7jdgg | PikPak** Tropical Cuties Pack Tropical Cuties - Juliana Spohr Tropical Cuties - Cristi available for high-speed download on PikPak and streaming across multiple devices

Log in | PikPak Cloud PikPak is a private cloud drive that can save your favorite files at high speed, and supports online viewing and playback at any time. Highlights include full-featured cloud download, up to 10T

What is PikPak | PikPak - Private Cloud, Video Saver PikPak is a private and safe cloud drive that can save links from Torrent / Magnet / Social Media with 20X faster download and support 4K videos for original quality online playback

SOE-792_FHD Shared by 1g7g5hn9** | **PikPak** SOE-792_FHD available for high-speed download on PikPak and streaming across multiple devices

How do I create share code? | **PikPak - Private Cloud, Video Saver** PikPak is a private and safe cloud drive that can save links from Torrent / Magnet / Social Media with 20X faster download and support 4K videos for original quality online playback

Shared File from 1fsparka | PikPak - Private Cloud, Video Saver** [UHA-WINGS] [Karakai Jouzu no Takagi-san S3] [01] [BDRIP 1920x1080 HEVC-YUV420P10 FLAC].sc.ass 33.6 KB 24-09-09 02:19 [UHA-WINGS] [Karakai Jouzu no Takagi

FAQ | PikPak - Private Cloud, Video Saver PikPak is a private and safe cloud drive that can save links from Torrent / Magnet / Social Media with 20X faster download and support 4K videos for original quality online playback

Shared by Dhtc - PikPak** Shared by Dh**tc | PikPakPikPak - Your Private Cloud Drive. Securely Download files via Cloud in a flash

[Suzu-Kaze] DanMachi IV 03-04 [Shared by 1ftk**h4em | PikPak [Suzu-Kaze] DanMachi IV 03 [WebRip 1920x1080 HEVC YUV420P10 AAC].mkv 400.5 MB 24-11-09 09:09 [Suzu-Kaze] DanMachi

Related to tc helicon voicelive manual

TC-Helicon launches VoiceLive Play - A compact vocal wonder for singers of all levels (Hexus13y) Regardless of the starting point, TC-Helicon's new VoiceLive Play is determined to take singers everywhere to the next level. Aarhus, Denmark, April 2012: TC-Helicon, the only pro audio company 100

TC-Helicon launches VoiceLive Play - A compact vocal wonder for singers of all levels (Hexus13y) Regardless of the starting point, TC-Helicon's new VoiceLive Play is determined to take singers everywhere to the next level. Aarhus, Denmark, April 2012: TC-Helicon, the only pro audio company 100

NAMM 2012: TC-Helicon VoiceLive Play vocal FX/harmony pedal (MusicRadar13y) NAMM 2012: TC-Helicon has unleashed the VoiceLive Play, a vocal processing pedal that's designed to help you sound like your favourite singers. To this end, it offers more than 200 song and artist

NAMM 2012: TC-Helicon VoiceLive Play vocal FX/harmony pedal (MusicRadar13y) NAMM 2012: TC-Helicon has unleashed the VoiceLive Play, a vocal processing pedal that's designed to help you sound like your favourite singers. To this end, it offers more than 200 song and artist

TC-Helicon Releases Free Update for VoiceLive Play - Offering More Presets and More Control (Hexus12y) Based on user requests and feedback, TC-Helicon releases "More Play - Direct Effects Control & Preset Mega-Pack", a free firmware update for the popular vocal multi-effects & harmony processors

TC-Helicon Releases Free Update for VoiceLive Play - Offering More Presets and More Control (Hexus12y) Based on user requests and feedback, TC-Helicon releases "More Play - Direct Effects Control & Preset Mega-Pack", a free firmware update for the popular vocal multi-effects & harmony processors

Back to Home: https://admin.nordenson.com